

Product Data Sheet
118DS-2d
01/26/04

Series 5453 Indicating Pneumatic Pressure Controllers / Transmitters

General

The model 5453-10G indicating pneumatic pressure controller with 624-II control unit is designed for performance and durability under rigorous operating conditions.

A case with gasketed door is available in rugged precision weatherproof die case aluminum with plastic window. Gray finish is standard.

All working parts are of stainless steel. Diaphragms are made of neoprene, feedback bellows is Ni-Span-C.

Features

- Compact size
- High accuracy sensing element
- Easily adjusted control modes
- Easily changed control action
- High capacity pilot valve
- Low air consumption
- Push button restriction cleaner (optional)
- No plastic tubing (except direct set differential gap controller)

Fast response and highly stable control action are key features of the 624-II controllers.

The 624-II controller has been engineered for compactness, and is constructed of materials that have been carefully selected to give dependable service with a minimum of maintenance. Because of these features, the 624-II controller is especially suitable for field-mounting and other types of installations where a control record is not required.



General Specifications

- Basic model number: Indicating controller 5453-10F
- Cases: Weatherproof, die-cast aluminum case with gasketed die-cast aluminum door with plastic window. Gray epoxy finish standard.
- Overall case dimension: 7 23/32" W x 7 15/16" H x 4 15/16" D (196 x 202 x 125 mm)
- Panel cutout: 7 3/16" W x 7 9/16" H (183 x 192 mm) for controller without M/A station. 2-inch (51 mm) horizontal and 5-inch (127 mm) vertical clearance required between adjacent panel mounted units.
- Mounting: Case is basically interchangeable for wall or flush-panel mounting. If required, can be furnished with a bracket and U-bolts for mounting on a 2-inch (51 mm) pipe.
- Scale: Segmental with a 3 1/2-inch (83 mm) calibrated length. Black figures on a white background. Setpoint and measured variable pointers are painted in fluorescent colors.
- Case connections: Pneumatic supply and output through 1/4-inch (6.35 mm) NPT female connections at bottom of case. Process variable through a 1/2-inch (12.70 mm) NPT female fitting also at the bottom of the case.
- Weight (approximate): 8 pounds (3.63 kg)

Operating & Performance Specs

- Calibrated accuracy: $\pm 0.5\%$ of span at a gain of 1.
- Measuring elements – pressure and vacuum: Capsular elements, in a choice of materials, are available for ranges from a minimum span of 0 - 4 inches of water (0.99 kPa) to a maximum range of 0-200 psig (0.1-38 mPa). Helical elements, in various materials, are used from a minimum range of 0-31 psig (0-213.75 kPa) up to pressures of 10,000 psig (69 mPa).
- Air supply: 18-20 psig (124.1-137.9 kPa) for 3-15 psig (20.69-103.43 kPa) output range 30-35 psig (206.9-241.3 kPa) for 3-27 psig (20.69-186.17 kPa) output range 31-35 psig (213.75-241.3 kPa) for 6-30 psig (41.37-206.9 kPa) output range
- Air output: 3-15 psig (20.69-103.43 kPa) standard 3-27 psig (20.69-186.17 kPa) and 6-30 psig (41.37-206.9 kPa)
- Control modes available:
 - a. Standard gain (proportional)
 - b. Standard gain + integral (reset)
 - c. Standard gain + integral + derivative (3-15 psig output only)
 - d. Direct set differential gap, adjustable from 5 - 95% of the instrument range, low bleed
- Mode adjustment range:
 - a. Standard gain: 50-.25
 - b. Integral: .01-30 repeats/minute
 - c. Derivative Time: 0-30 minutes
 - d. Direct set differential gap: 0.5-100.0%
- Frequency response: Standard gain unit: Response curve flat to 400 cpm
- Standard gain + integral unit: Response curve flat to 300 cpm
- Pilot valve capacity: 3 SCFM (exhaust or delivery) for a 1 psig change in output pressure
- Air consumption: Less than 0.05 SCFM at balance with a 20 psig air supply
- Temperature stability: Maximum of $\pm 1\%$ change in output pressure span per 100°F (37.8°C) change in ambient temperature
- Ambient temperature limits: -40°F (-40°C) to + 180°F (82°C)

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624-II PRESSURE (GAUGE) CONTROLLERS

SERIES 5453

Model No. 5453-10G A B C - D E F - G H J - K

SELECT	DESCRIPTION	CODE
	BASE	
A, B, C	ELEMENT TYPE & MATERIAL XELEMENTS	
10	Helical: 316 Stainless Steel	Table A B C 2 * *
	Capsular: *Ni-Span-C	3 * *
	316 Stainless Steel Note 2	4 * *
D	RANGE PROTECTION XRANGE	
20	None	0
	Overrange and Underrange	1
E	CALIBRATION	
30	Direct Standard	1
	Reverse Standard	2
	Direct Full Scale	3
	Reverse Full Scale	4
F	CONTROL X624CONTRL	
40	20 PSI -Gain (10/.25); 3-15 PSI	1
	20 PSI -Gain * Integral; 3-15 PSI	2
	20 PSI -3 Mode; 3-15 PSI	3
	30 PSI -Gain * Integral; 3-27 PSI	4
	35 PSI -Gain; 6-30 PSI	5
	35 PSI -Gain & Integral; 6-30 PSI	6
	60 PSI -Diff GAP, Dir Set Low Bleed	7
	20 PSI Supply, transmitter	8
	30 PSI Supply, transmitter	9
G	EXTERNAL FEEDBACK XEXFEED	
50	Without	0
	With (20 PSI supply)	1
H	PNEUMATIC SET POINT X5453SP	
60	Without	0
	With (3-15 PSI Set Point signal)	1
J	MANUAL - AUTOMATIC STATION XMAN-AUTO	
70	Without	0
	With	1
K	MOUNTING XMOUNT	
80	Wall	1
	Flush	2
	Pipe	3

Note: 1.- Pressure range and scale number to be included on sales order
 2.- When ordering a receiver/controller the model string must be 5453-10G-479-*-*
 3.- Selection code 5450-E for pres: ments See Page 14 & 15
 for element pricing refer to price document **Gauges & Elements** page 4.

OVERALL DIMENSIONS

